

In the specification please amend page 6 as follows:

In Figure 1 and Figure 7 the shank portion 4 further includes a circumferential groove 6 formed closely adjacent an end of shank portion 4 for receiving a washer like member 7 to further retain the cutting tool in such support block 12.

Figure 1 depicts at least one groove 16a and 16b, having a round shape, formed in a surface of a bore 18 which is formed through an axis of the support block 12. Bore 18 is for receiving therein such shank portion 4 of the cutting tool 14. The groove 2 formed in the outer surface of the shank portion 4 of cutting tool 14 is radially opposed to the grooves 16a and 16b formed in the surface of bore 18 of support block 12 when shank portion 4 is inserted into bore 18 of support block 12. Grooves 16a and 16b correspond respectively with apertures 20a and 20b of support block 12 in Figure 3. As can be clearly seen in Figure 1 the grooves 16a and 16b are slightly longer than the groove 2 formed in the outer surface of the shank portion 4.

When shank portion 4 is inserted into bore 18 of support block 12 at least one pin member 8, preferably two pins 8, are inserted into apertures 20a and 20b and are engageable with groove 2 of shank portion 4 of cutting tool 14 and grooves 16a and 16b formed in surface of bore 18 for securing the cutting tool 14 within support block 12. Once pins 8 are fully inserted

into apertures 20a and 20b, through grooves 16 a and 16b respectively, and while shank portion 4 is fully inserted into support block 12, the presence of pins 8 prevents shank portion 4 from being removed from bore 18 of support block 12.